



## Material - ASTM A 743 Grade CF-3

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - ASTM A 743 Grade CF-3 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	2.000 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	17.000 - 21.000		
Nickel	Ni %	8.000 - 12.000		
Iron	Fe %	Balance		-
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	485 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
GX2CrNi19-11	BS	British	Plate, Tubes and Forging	
1.4309	ISO	International	Casting	
GX2CrNi19-11	ISO	International	Casting	
A 743 J92500	ASTM	USA	Casting	
A 744 Grade CF-3	ASTM	USA	Casting	
GX2CrNi19-11	SFS	Finland	Casting	
GX2CrNi19-11	DIN	Germany	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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